

Part	Type	Standard	Size	Notes
00-0001	NUT	BSC (CEI)	1/2"x26	PLAIN
00-0002	NUT	BSC (CEI)	7/16"x26	
00-0003	NUT	BSC (CEI)	3/8"x26	PLAIN HALF
00-0004	NUT	BSC (CEI)	5/16"x26	
00-0005	NUT	BSC (CEI)	1/4"x26	PLAIN
00-0024	NUT	BA	1BA	
00-0070	BOLT	BSC (CEI)	1/4"x26x9/16"	DOMED
00-0071	NUT	BSC (CEI)	1/2"x26	THIN
00-0073	NUT	BSC (CEI)	3/8"x26	PLAIN THIN HEIGHT
00-0074	NUT	BSC (CEI)	5/16"x26	THIN HEIGHT HALF
00-0080	NUT	BA	2BA	
00-0153	SCREW	BA	3BAx7/16"	OVAL HEAD
00-0213	NUT	BSC (CEI)	5/16"x26	SLEEVE TYPE
00-0214	NUT	BSF	5/16"x22	
00-0217	NUT	BSC (CEI)	3/8"x26	CYLN BASE DOUBLE HEX
00-0220	NUT	BSC (CEI)	7/16"x26	SMALL HEX THIN
00-0230	NUT	BSC (CEI)	5/8"x20	THIN
00-0251	STUD	BA	2BAx1-1/16"	
00-0275	STUD	BSC (CEI)	5/16"x26x3-9/16"	
00-0288	STUD	BSC (CEI)	5/16"x26x4-7/8"	
00-0292	NUT	BSC (CEI)	5/8"x20	
00-0303	STUD	BSC (CEI)	3/8"x26x4-1/2"	
00-0304	STUD	BSC (CEI)	3/8"x26	
00-0306	STUD	BSC (CEI)	3/8"x26x4-13/16"	
00-0312	STUD	BSC (CEI)	7/16"x26x3-3/4"	
00-0315	STUD	BSC (CEI)	7/16"x26x6-7/8"	
00-0342	BOLT	BSC (CEI)	1/4"x26x11/16"	
00-0343	BOLT	BSC (CEI)	1/4"x26x13/16"	THIN HEAD ROUND
00-0344	BOLT	BSC (CEI)	1/4"x26x1"	
00-0345	BOLT	BSC (CEI)	1/4"x26x1-3/16"	
00-0346	BOLT	BSC (CEI)	1/4"x26x1-7/16"	
00-0347	BOLT	BSC (CEI)	1/4"x26x1-5/8"	
00-0350	BOLT	BSC (CEI)	1/4"x26x2"	SMALL HEX
00-0354	BOLT	BSC (CEI)	1/4"x26x3"	
00-0362	BOLT	BSC (CEI)	5/16"x26x5/8"	
00-0363	BOLT	BSC (CEI)	5/16"x26x3/4"	DOMED
00-0366	BOLT	BSC (CEI)	5/16"x26x1-1/4"	
00-0367	BOLT	BSC (CEI)	5/16"x26x1-3/8"	
00-0368	BOLT	BSC (CEI)	5/16"x26x1-1/2"	
00-0369	BOLT	BSC (CEI)	5/16"x26x1-5/8"	
00-0371	BOLT	BSC (CEI)	5/16"x26x2"	ROUNDED HEAD
00-0372	BOLT	BSC (CEI)	5/16"x26x2-1/8"	
00-0374	BOLT	BSC (CEI)	5/16"x26x2-1/2"	
00-0402	BOLT	BSC (CEI)	3/8"x26x11/16"	
00-0403	BOLT	BSC (CEI)	3/8"x26x1-3/16"	
00-0404	BOLT	BSC (CEI)	3/8"x26x1-1/2"	

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00-0411	BOLT	BSC (CEI)	3/8"x26x2-1/2"	
00-0440	BOLT	BA	0BAx1/2"	
00-0450	SCREW	BA	2BA x 3/8"	These are used for the Contact Breaker Cover and the gearbox sprocket locking ring. Some list these as 5/16" long, but Andover Norton sells them as 3/8" and 3/8" has been testing on 201251.
00-0450	SCREW	BA	2BAx5/16"	SLOTTED GEARBOX COVER
00-0451	SCREW	BA	2BAx11/16"	FLAT HEAD SLOTTED
00-0455	SCREW	BA	2BAx11/16"	CHEESEHEAD SLOTTED
00-0457	SCREW	BA	2BAx7/8"	CHEESEHEAD SLOTTED
00-0482	SCREW	BSC (CEI)	1/4"x26x1-1/16"	Cheesehead, Slotted (Gearbox outer cover, 5 required)
00-0482AK	SCREW	BSC (CEI)	1/4"x26x1"	Socket cap screw (Gearbox outer cover, alternate for 00-0482, 5 required)
00-0484	SCREW	BSC (CEI)	1/4"x26x1"	SLOTTED
00-0485	SCREW	BSC (CEI)	1/4"x26	FORK DRAIN
00-0513A	NUT	BSP	3/8"x19	UNION
00-0575	PLUG	BSP	1/4"	TANK PETCOCK
00-0575R	PLUG	BSP	1/4"	TANK PETCOCK BRASS REPRO
00-0861	SCREW	UNF	10-32x5/16"	SLOTTED
00-0873	SCREW	BA	3BAx1/2"	OVAL HEAD SLOTTED CHRO
00-3941	STUD	BSC (CEI)	5/16"x26x2-11/16"	
01-0376	NUT	BSC (CEI)	13/16"x26	THIN HEIGHT
01-0448	NUT	BSC (CEI)	1/2"-20	THIN
01-0823	STUD	BSC (CEI)	3/8"x26x6-3/8"	
01-1373	NUT	BSC (CEI)	1/4"x26	Thin, reduced hex
01-1629	STUD	BSC (CEI)	7/16"x26x8-7/8"	
01-1843	NUT	BSC (CEI)	1/4"x26	NYLOC HARD
01-1846	NUT	BA	2BA	LOCKING
01-4734	NUT	BSC (CEI)	5/16" x 26	Nut, reduced hex, P11/P11A/G85
01-4736	STUD	BSC (CEI)	5/16" x 26 x 4-7/8"	
02-0353	BOLT	BSC (CEI)	5/16"x26x1-3/4"	
02-0833	NUT	BSC (CEI)	1/4"x26	THICK
02-0855	BOLT	BSC (CEI)	7/16"x20x2-5/8"	DRILLED
02-1299	SCREW	BA	4BAx3/8"	TANK BADGE
02-1595	BOLT	BSC (CEI)	1/4"x26x1-3/16"	
02-9832	SCREW	BSC (CEI)	5/16" x 26 x 7/16"	Screw, dome head
03-0234	BOLT	BSC (CEI)	7/16"x26x4-1/2"	
03-0343	SCREW	BSW	5/16"x18x1-1/2"	ALLEN
03-0424	BOLT	BSF	3/8" x 20 x 7/8"	
03-0435	BOLT	BSW	5/16"x18x15/16"	THIN HEAD
03-0448	BOLT	BSW	5/16"x18x7/8"	
03-1541	SCREW	BSW	1/4"x20x5/8"	FLAT HEAD
03-1553	SCREW	BA	3BAx5/8"	OVAL HEAD SLOTTED
03-1800	NUT	BSF	3/8"x20	NYLOC

Part	Type	Standard	Size	Notes
03-3158	BOLT	BSC (CEI)	3/8" x 26 x 1-1/4"	Bolt, Thin Head (P11/P11A)
04-0023	NUT	BSC (CEI)	9/16"x20	MAINSHAFT
04-0102	BOLT	BSF	3/8"x20x1-1/2"	
04-0105	BOLT	BSC (CEI)	1/4"x26x1-5/16"	
04-0136	BOLT	BSC (CEI)	5/16"x26x1/2"	Gearbox Camplate Spindle, Small Hex
04-0137	BOLT	BSC (CEI)	1/4"x26x3/8"	DOMED HEAD
04-0138	PLUG	BSF	3/8"x20x7/16"	Gearbox Drain Plug
04-0363	SCREW	BSC (CEI)	1/4"x26x7/16"	FLATHEAD SLOTTE
04-0373	NUT	BSC (CEI)	5/8"x20	CLUTCH CENTER
04-0376	NUT	BSC (CEI)	1/2"-20	LOCKING HARD
04-1265	NUT	BSC (CEI)	1/2"-20	
04-1400	BOLT	BSF	5/16"x22x3/8"	
06-0005	NUT	UNF	1/2"-20	
06-0024	NUT	BSC (CEI)	5/16"x26	KNURLED
06-0029	NUT	UNF	3/8"x24	PLAIN
06-0292	NUT	UNF	9/16"x18	AXLE COMMANDO REAR
06-0323	NUT	UNF	7/16"x20	BRAKE DRUM SLEEVE TYPE
06-0326	NUT	UNF	5/8"x18	AXLE
06-0327	BOLT	UNF	1/4"x28x1/2"	
06-0333	CAPSCREW	UNF	5/16"x24x3/4"	Capscrew 5/16" UNF x 3/4" (7/32" Hex Wench) Handlebar clamps, 4 required.
06-0333	SCREW	UNF	5/16"x24x3/4"	ALLEN
06-0336	STUD	UNF	7/16"x20x2"	
06-0337	NUT	UNF	7/16"x20	PLAIN
06-0340	NUT	UNF	13/16"x28	DOME CHROME
06-0341	NUT	UNF	13/16"x28	FORK SHOULDER
06-0347	NUT	UNF	3/8"x24	
06-0348	NUT	UNF	5/16"x24	
06-0354	PLUG	UNC	1/4"x20	FORK DRAIN
06-0355	NUT	UNC	1/4"x20	
06-0356	STUD	UNC	1/4"x20x1"	
06-0357	BOLT	UNC	5/16"x18x1/2"	HEX
06-0359	BOLT	UNF	5/16"x24x5/8"	HEX
06-0361	NUT	UNF	9/16" x 18	Nut, Commando front wheel spindle
06-0362	BOLT (SPECIAL)	UNF	9/16" x 18	Commando front wheel spindle (03.0055)
06-0375	BOLT	UNC	1/4"x20x9/16"	
06-0376	STUD	UNF	3/8"x24x5-1/2"	CHAINCASE SPL
06-0397	NUT	UNF	3/8"x24	NYLOC
06-0401	BOLT	BSC (CEI)	3/8"x26x2-5/16"	CYLINDER HEAD
06-0401SS	BOLT	BSC (CEI)	3/8"x26x2-5/16"	STAINLESS
06-0403	NUT	UNF	1/4"x28	NYLOC
06-0420	NUT	BSC (CEI)	9/16"x20	TOP BOLT
06-0423	BOLT	BSC (CEI)	1/2"x20x7"	ENGINE MOUNTING FRO
06-0423	BOLT	BSC (CEI)	1/2"x20x7"	ENGINE MOUNTING FRONT
06-0423	BOLT	BSC (CEI)	1/2"x20x7"	ENGINE MOUNTING FRONT

Part	Type	Standard	Size	Notes
06-0423	BOLT	UNF	1/2"x20x7"	Andover Norton: BOLT - FRONT ENGINE MOUNTING. The nut is 06-0438. Verified on multiple Commandos.
06-0430	BOLT	UNF	3/8"x24x4"	Andover Norton: NUT 1/2"UNF (NYLOC - REPLACES 06.3598) (06.2443) The is the nut for the front isolastic through bolt (06-0423)
06-0431	STUD	UNF	3/8"x24x4-1/4"	
06-0437	STUD	BSC (CEI)	1/2"x20x12-7/8"	
06-0438	NUT	UNF	1/2"-20	
06-0459	BOLT	UNF	1/4"x28x1-3/4"	SHOCK BOTTOM Shock Bottom. They have a thin head ~ 0.164 thick. The threaded portion is ~ 5/8" so the unthreaded portion goes through the swingarm and almost through the shock bushing. Verified with original parts from a 1972 750 Commando 201251.
06-0463	BOLT	UNF	3/8"x24x1-1/2"	
06-0463	BOLT	UNF	3/8"x24 x 1-5/8"	
06-0493	STUD	UNF	5/16"-24 x 3-5/8"	Engine Mount - Head Steady, 2 Required
06-0493	STUD	UNF	5/16"-24 x 3-5/8"	
06-0550	NUT	UNF	3/8"x24	KICKSTART DOME CHROME
06-0577	STUD	UNF	5/16"x24x1"	GEARBOX PIVOT COMMA DOMED
06-0597	STUD	UNF	1/2"x20x5"	
06-0599	BOLT	BSC (CEI)	3/8"x26x1-1/2"	SMALL HEX THICK
06-0617	BOLT	UNF	1/4"x28x3/4"	
06-0618	BOLT	UNF	3/8"x24x1-7/16"	HEX
06-0624	STUD	UNF	5/16"x24x4-5/8"	HEX
06-0625	NUT	UNF	1/2"-20	DRAIN OIL
06-0630	BOLT	UNF	7/16"x20x1-1/4"	COIL CARRIER
06-0631	NUT	UNF	7/16"x20	
06-0633	BOLT	UNC	1/4"x20x5/8"	STATOR STUD
06-0652	BOLT	BSC (CEI)	3/8"x26x1-1/2"	
06-0668	PLUG	UNF	3/8"x24x3/8"	Contact Breaker Advance Unit if the cam is OEM
06-0677	SCREW	UNF	10-32 x 1/2"	
06-0678	NUT	BA	2BA	Contact Breaker Advance Unit for some after-market cams
06-0699	BOLT	UNF	1/4"x28x2-1/2"	
06-0700	NUT	UNF	5/16"x24	
06-0720	BOLT	BSF	1/4"x26x2-1/4"	
06-0720	BOLT	UNF	1/4"x28x2-1/4"	
06-0727	BOLT	UNF	5/16"x24	
06-0779	STUD	UNF	5/16"x24x1-1/8"	
06-0797	NUT	UNF	5/16"x24	

Part	Type	Standard	Size	Notes
06-0858	BOLT	UNF	3/8"x24x2"	
06-0859	BOLT	UNF	5/16"x24x3/4"	
06-0862	NUT	UNF	1/4"x28	THIN HEIGHT
06-0863	BOLT	UNF	3/8"x24x1-3/16"	
06-0865	BOLT	UNF	1/4"x28x5/8"	
06-0900	BOLT	UNF	1/4"x28x3"	
06-0909	BOLT	UNF	10-32x1-1/2"	TAIL LAMP FIXING
06-0914	NUT	BSC (CEI)	5/16"x26x1-1/8"	TALL
06-0915	BOLT	UNF	10-32x3/8"	
06-0940	BOLT	UNF	5/16"x24x4"	
06-0943	BOLT	UNF	5/16"x24x1"	
06-0946	SCREW	BA	2BAx3/8"	Posidrive (was listed as PHILLIPS)
06-1102	SCREW	UNC	1/4"x20x1-1/4"	SLOTTED
06-1103	SCREW	UNC	1/4"x20x1"	SLOTTED
06-1104	SCREW	UNC	1/4"x20x1-1/8"	SLOTTED
06-1105	SCREW	BA	2BAx1/2"	C/B COVER CHEESEHEAD
06-1106	SCREW	UNC	1/4"x20x1/2"	SLOTTED
06-1136	SCREW	UNC	1/4"x20x1/2"	SLOTTED
06-1179	SCREW	BSC (CEI)	1/2"-20	CLT ADJUSTER
06-1246	BOLT	UNC	5/16"x18x1-1/2"	
06-1247	NUT	UNC	5/16"x18	LOCKING THIN HEIGHT HA
06-1344	BOLT	BSC (CEI)	1/4"x26x1-1/8"	
06-1356	BOLT	BSC (CEI)	5/16"x26x1-1/8"	
06-1362	NUT	UNF	1/4"x28	LOCKING BLIND
06-1702	NUT	UNF	7/16"x20	LOCKING THIN HEIGHT
06-1798	BOLT	UNF	1/4"x28x7/8"	
06-2184	SCREW	UNF	1/4"-28 x 1-1/4"	The is the lever pivot screw for the Norton/Lockeed master cylinder. It has a 7/16" hex head and the threaded portion is 1/2". Checked on 201251
06-2235	SCREW	UNF	1/4"-28 x 7/8"	This is the pivot screw for the clutch level. It is posidriv cheesehead and the threaded portion is 9/16". Checked on 201251. The ones sold today by Andover Norton are the same except that they are slotted cheesehead.
06-2536	CAPSCREW	UNC	5/16"-18 x 7/8"	Capscrew - Inlet Manifold to Head. Andover Norton sells this as a bright zinc plated part. On 201251 and on 310311 is was black.
06-2663	BOLT	UNF	5/16"-24 x 3-3/4"	Engine Cases, 1 Required
06-2685	SCREW	UNC	1/4"-20 x 1-1/4"	Engine Cases, 2 required
06-3124	SCREW	BSW	1/4"x20	Commando Rocker End-Plate Screw (8 required)

Part	Type	Standard	Size	Notes
06-3192	NUT	BSC (CEI)	3/8" x 26 CEI	Andover Norton: CYLINDER HEAD SLEEVE NUT (NM24260) (NMT2034) These are the odd nuts that secure the head from up through the cylinders.
06-3211	BOLT	UNF	5/16"-24 x 4-1/4"	Engine Mount - Engine to Cradle, 1 Required
06-3212	BOLT	UNF	3/8"-24 x 4-1/4"	Engine Mount - Engine to Cradle, 2 Required.
06-7582	STUD	BSW/BSC (CEI)	1/4"x20-26 x 1"	Exhaust rocker box cover studs (2 per side)
06-7625	BOLT	BSC (CEI)	1/4" x 26 x 1/2"	Bolt, Clear, Pass (NM12342)
06-7648	SCREW	BA	2BA x 1-5/16"	These are the four screws that hold the oil pump together. The have a small diameter slotted pancake head. Verified on a 1972 750 and a 1974 850. The length is measured "under head". The length is critical.
06-7667	BOLT	BSW	3/8" x 26 x 7/8"	Bolt (16317)
06-7781	NUT	UNF	7/8/2014	Norton Commando bottom yoke nut.
06-7824	PLUG	UNC	3/8" 16 tpi	06-4188 has magnet
07-00291	BOLT	UNF	3/8"x24x1-1/8"	
07-00891	NUT	UNF	5/8"x18	THIN HEIGHT
14-0218	BOLT	UNF	5/16"-24 x 1-3/8"	Engine Cases, 1 Required, This bolt has a thin head.
87-2810	BOLT	UNF	1/4"x28	AJS